

Date: Friday, 13/06/2008 12:47:32 PM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : D350-600-242
 Job Number : 39865
 Estimate Number : 10804
 P.O. Number :
 This Issue : 13/06/2008 S.O. No. :
 Prsht Rev. : NC Part Number : D350600242
 First Issue : / / Type : SMALL / MED FAB Drawing Number : PAINT BLACK-SINTON
 Previous Run : 39863 Drawing Revision :
 Material :
 Due Date : 20/06/2008 Qty: 1 Um: Each
 Written By :
 Checked & Approved By :
 Comment :

Additional Product

Job Number:



DART		TEL: 1-613-632-3336 FAX: 1-613-632-4443	
TRANSPORT CANADA APPROVAL # 09-89			
P/N	D350-600-242	CHG	CHG001
DESC	Spacepod RH	STC	SH93-88
LOT	B35398	STC	SR00098NY
MODEL	AS350/355	STC	SR00099NY
MADE IN CANADA			

Seq. #: Machine Or Operation: Description :

1.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

PULL FROM STOCK:

1 X D350-600-242 B 35398

ml 08 02 17

①

2.0 D350600242 Spacepod, RH, AS350/355



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Spacepod, LH, AS350

3.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

DISASSEMBLE POD IF APPLICABLE

MASK PARTS IF APPLICABLE

ml

08 06 18

①

4.0 SPRAY PAINTING SPRAY PAINTING



Comment: SPRAY PAINTING

PAINT BLACK-METALLIC-B: 108265

PER SAMPLE APPROVED BY SINTON

ml

08 06 18

①

5.0 QC14 INSPECT SPRAY PAINT



Comment: INSPECT SPRAY PAINT

08-06-19 ①

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 13/06/2008 12:47:32 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D350-600-242

Job Number: 39865

Part Number: D350600242

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS
ENSURE ORIGINAL KIT WITH POD

S 08/06/20 (+1 RH)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
REPACKAGE PER PPP
USING NEW B/N
NEW LABELS REQ'D - CHG001

B

8/6/20

(1x)

Sp

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

D 08/06/20

Job Completion



u 08-06-20

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

L Lacelle

From: Shirley Hay [shirley@darths.com]
Sent: June 10, 2008 12:37 PM
To: L Lacelle; Bill Beckett
Cc: Peggy@darths.com
Subject: FW: DART Helicopter Services

Ok here is another change for the paint sample.

Thank you

Shirley Hay
 Sales Support
 DART Helicopter Services
 Tel:613-632-3336
 Fax:613-632-4443
 Toll Free:1-800-556-4166
 email:shirley@darths.com
 www.darthelicopterservices.com

ref: Sample
 dep:

Date: 06/12/2008
 Wgt: 1.0 LBS
 CV:
 # of Pkgs: 1
 SHIPPING: 0.00
 SPECIAL:
 HANDLING:
 TOTAL:
 Svcs: INTL PRIORITY PAK ISR
 TRCK: 9018 2254 0553

33.47
 8.37
 0.00
 41.84

From: Scott Sinton [mailto:scott@sintonhelicopters.com]
Sent: June 10, 2008 12:29 PM
To: Shirley Hay
Subject: RE: DART Helicopter Services

Shirly...last email. Talking to the pilot again, can you cut the metallic by 40% instead of the original 15-20%. Sorry for the confusion.

Thanks,

Scott Sinton



Po Box 337
 Paso Robles, Ca. 93447
 (805) 610-2464 cell
 (805) 238-4037 office
 (805) 238-3370
scott@sintonhelicopters.com
www.sintonhelicopters.com

*Custom
 w/OS
 Black speckles*

From: Shirley Hay [mailto:shirley@darths.com]
Sent: Tuesday, June 10, 2008 6:44 AM
To: scott@sintonhelicopters.com
Cc: Peggy@darths.com
Subject: DART Helicopter Services

Hello Scott

10/06/2008

ORIGIN ID: YMXA (613) 632-3336
BRIGITTE GOLDEN
DART AEROSPACE LTD
1270 ABERDEEN ST

HAWKESBURY, ON K6A1K7
CANADA CA

TO PAUL CHAPIN
SINTON HELICOPTERS
C/O US FOREST SERVICES
158 AIRPORT RD

HURLEY, NM 88043

Ship Date: 12JUN08
ActWgt: 1.0 LB MAN
System#: 0174031/CAFE2355
Account: S *****

(805) 238-4037

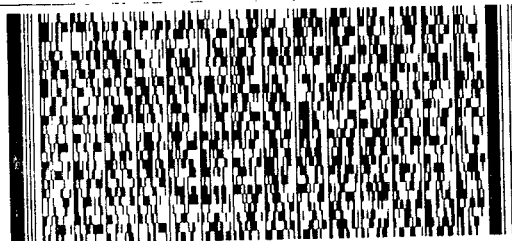
FedEx
Express



CLS050107/23/23

(US)

Ref: Sample



1

of
1

BILL SENDER

INTL PRIORITY PAK

TRK# 9018 2254 0553 Form 0430

ELP PM

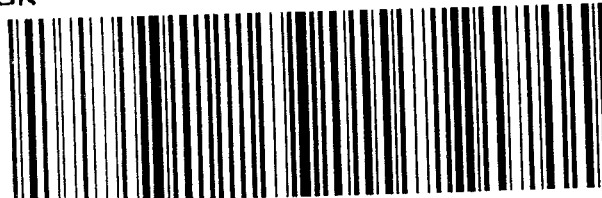
88043

-NM-US

XX LRUA

ISR

PU-1 150746 434 N511 11



L Lacelle

From: Shirley Hay [shirley@darths.com]
Sent: June 10, 2008 11:52 AM
To: L Lacelle; Bill Beckett
Cc: Peggy@darths.com
Subject: FW: DART Helicopter Services

Thank you

Shirley Hay
Sales Support
DART Helicopter Services
Tel:613-632-3336
Fax:613-632-4443
Toll Free:1-800-556-4166
email:shirley@darths.com
www.darthelicopterservices.com

Black sample

From: Scott Sinton [mailto:scott@sintonhelicopters.com]
Sent: June 10, 2008 11:51 AM
To: Shirley Hay
Subject: RE: DART Helicopter Services

Shirley,

I made a mistake on the address. The address in New Mexico to ship the sample to is:

Sinton Helicopters
Attn: Paul Chapin
C/O U.S Forest Service
158 Airport Rd.
Hurley, NM 88043 ✓

Scott Sinton



Po Box 337
Paso Robles, Ca. 93447
(805) 610-2464 cell
(805) 238-4037 office
(805) 238-3370
scott@sintonhelicopters.com
www.sintonhelicopters.com

From: Shirley Hay [mailto:shirley@darths.com]
Sent: Tuesday, June 10, 2008 6:44 AM
To: scott@sintonhelicopters.com

10/06/2008

L Lacelle

From: Shirley Hay [shirley@darths.com]
Sent: June 10, 2008 9:54 AM
To: L Lacelle; Brigitte Golden; Bill Beckett
Cc: Peggy@darths.com
Subject: FW: Spacepod paint sample PO #9001583
Importance: High

Please send the new sample to the following address: Sinton Helicopters
 Attention Paul Chapin
 C/O U.S. Forest Service
 Highway 12
 Reserve, NM
 87830

Phone # 805-610-2464

Thank you

Shirley Hay
Sales Support
DART Helicopter Services
Tel: 613-632-3336
Fax: 613-632-4443
Toll Free: 1-800-556-4166
email: shirley@darths.com
www.darthelicopterservices.com

Blade sample

From: Peggy McDonald
Sent: June 10, 2008 9:25 AM
To: Shirley Hay
Subject: FW: Spacepod paint sample
Importance: High

Can you please contact Sinton and ask for the best address to send another paint sample for approval. If we get the OK by Friday, we can ship on or before June 20.

Please put a sticker with a note regarding the decision on the sample we have.

We will ask DART for another sample of what they send. We will then attached the email that approves the sample and proceed with the order.

Peggy

From: L Lacelle [mailto:llacelle@dartaero.com]
Sent: June 10, 2008 9:14 AM
To: 'Peggy McDonald'; 'Bill Beckett'
Cc: 'Shirley Hay'
Subject: RE: Spacepod paint sample

We could ship 2-3 days after approval

10/06/2008

From: Peggy McDonald [mailto:peggy@darths.com]
Sent: June 10, 2008 9:02 AM
To: 'L Lacelle'; 'Bill Beckett'
Cc: 'Shirley Hay'
Subject: RE: Spacepod paint sample

If we got the sample OKed by Friday – when could we ship the parts?
I hesitate painting spacepods black without acceptance of the paint sample.

I will contact the customer with the date and advise them that we are proving another sample.

Peggy

From: L Lacelle [mailto:llacelle@dartaero.com]
Sent: June 10, 2008 8:22 AM
To: 'Peggy McDonald'; 'Bill Beckett'
Cc: 'Shirley Hay'
Subject: RE: Spacepod paint sample

mmmm...no, would have to paint and dry, could have you a sample tomorrow only...

From: Peggy McDonald [mailto:peggy@darths.com]
Sent: June 10, 2008 8:18 AM
To: 'L Lacelle'; 'Bill Beckett'
Cc: 'Shirley Hay'
Subject: RE: Spacepod paint sample

Yes – I would prefer to proceed with another sample.
Please let us get you an updated address for the new sample – Do you have something that can go out fedex today?

Peggy

From: L Lacelle [mailto:llacelle@dartaero.com]
Sent: June 10, 2008 7:21 AM
To: 'Peggy McDonald'; 'Bill Beckett'
Cc: 'Shirley Hay'
Subject: RE: Spacepod paint sample

Checked with Matt, no problem. Does the customer require another sample?

From: Peggy McDonald [mailto:peggy@darths.com]
Sent: June 9, 2008 4:13 PM
To: 'Bill Beckett'; 'L Lacelle'
Cc: 'Shirley Hay'
Subject: FW: Spacepod paint sample
Importance: High

The customer wants you to take some.....fleck off?
Please let me know how you wish to proceed.

10/06/2008

Thanks
Peggy

From: Scott Sinton [mailto:scott@sintonhelicopters.com]
Sent: June 9, 2008 4:05 PM
To: 'Peggy McDonald'
Subject: Spacepod paint sample

Peggy,

We finally received the black paint sample for the space pods. It had been sent to our headquarters on accident and then our DOM sent it to the wrong USFS base on accident. My dad Jack is out there with the helicopter today flying relief. He said the shade of black is perfect but the metallic fleck is too much. Is it possible to have you paint the spacepods using 15-20% less metallic fleck? We are willing to accept the spacepods if you are willing to paint them with less metallic fleck. This way you won't have to paint and send another sample, or we won't have to do the same either. The helicopter is located in a small town and the chances of us matching the paint any closer than what Dart has done will be nearly impossible. We are planning on repainting the helicopter in the next year or two so the slight differences in the black paint won't be that big of a deal. I understand your policies on painting so I'll do what I can but if you could paint them without another sample would be ideal for us.

Best Regards,

Scott Sinton



Po Box 337
 Paso Robles, CA. 93447
 Office: (805) 238-4037
 Fax: (805) 238-3370
 Cell: (805) 610-2464
 scott@sintonhelicopters.com
 www.sintonhelicopters.com

From: Peggy McDonald [mailto:peggy@darths.com]
Sent: Friday, May 09, 2008 11:27 AM
To: scott@sintonhelicopters.com; rmorton@sintonhelicopters.com
Subject: Spacepod photos

A few pictures as promised.

Warm regards
DART HELICOPTER SERVICES
 Peggy McDonald
 Director of World Wide Sales

Tel 1 613 632 3336
 Tel 1 800 556 4166
 Fax 1 613 632 4443
 Cell 1 613 676 1710

10/06/2008

peggy@darths.com
www.darthelicopterservices.com

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10/06/2008

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10/06/2008

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DART HELICOPTER SERVICES
Peggy McDonald
Director of World Wide Sales

Tel 1 613 632 3336
Tel 1 800 556 4166

10/06/2008

Fax 1 613 632 4443
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peggy@darths.com
www.darthelicopterservices.com

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SpacepodTM

MAXIMUM DISTRIBUTED LOAD
IN THIS COMPARTMENT
320 lb / 145 kg

Decal P/N D3567-2

SpacepodTM

MAXIMUM DISTRIBUTED LOAD
IN THIS COMPARTMENT
320 lb / 145 kg

Decal P/N D3567-2

Date: Friday, 13/06/2008 12:47:32 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D350-600-242

Job Number: 39865

Part Number: D350600242

Job Number:



1

Seq. #:

Machine Or Operation:

Description :

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS
ENSURE ORIGINAL KIT WITH POD

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
REPACKAGE PER PPP
USING NEW B/N
NEW LABELS REQ'D - CHG001

JW 08.6.16

REFERENCE ONLY

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



REFERENCE ONLY

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries